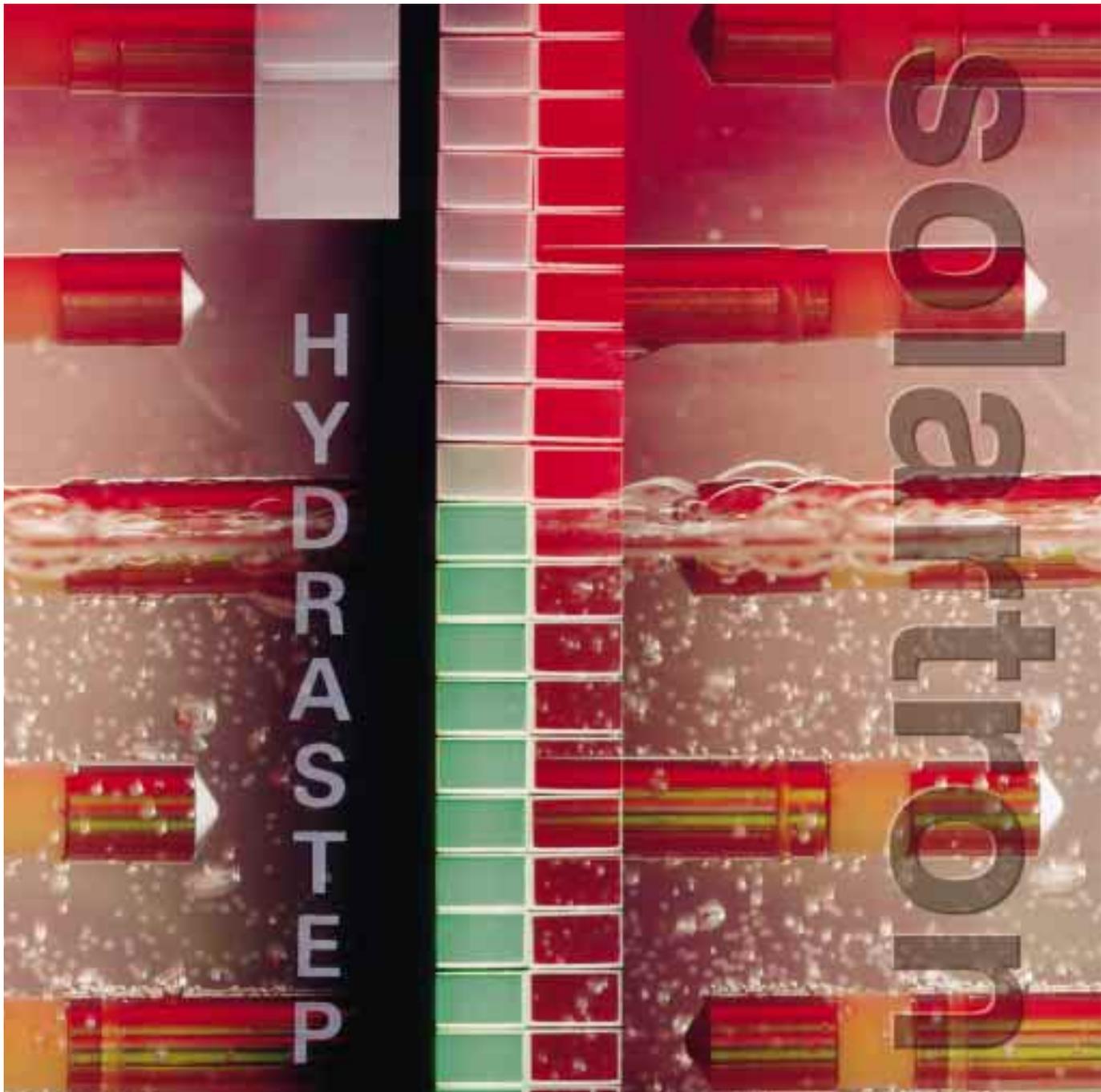




WATER/STEAM MONITORING

Hydrastep & Hydratect water/steam monitoring systems

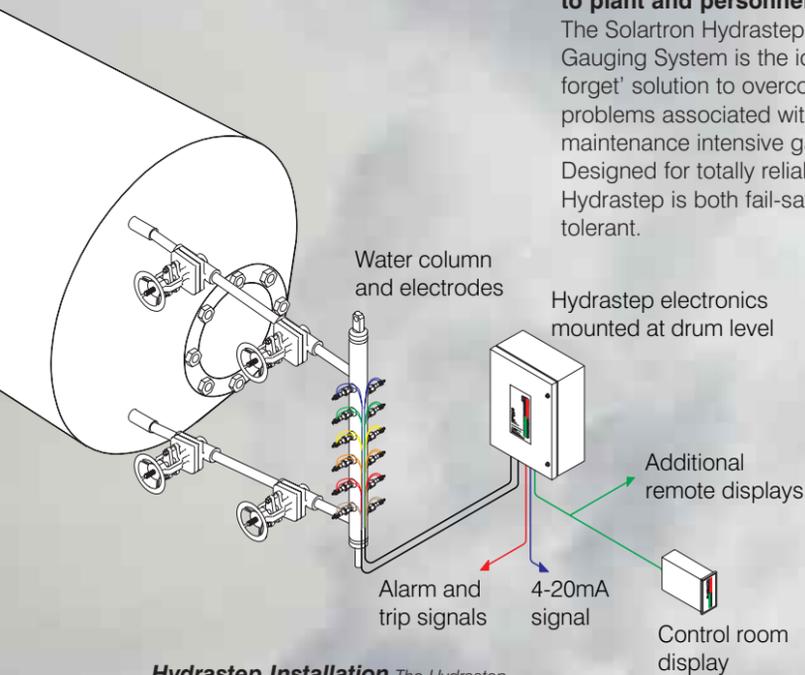


2468 Hydrastep

Electronic Gauging System

Failure to detect low water levels in steam-raising plant can have costly and potentially disastrous consequences. Reliable water level detection is vital to prevent damage to plant and personnel.

The Solartron Hydrastep Electronic Gauging System is the ideal 'fit and forget' solution to overcome the problems associated with unreliable, maintenance intensive gauge glasses. Designed for totally reliable operation, Hydrastep is both fail-safe and fault tolerant.



Hydrastep Installation The Hydrastep system consists of a water column fitted with up to 32 electrodes, an electronic measuring unit, local and remote displays, and connecting cables. Each of these components is available with a specification to provide outstandingly reliable, cost effective protection in any application.

Hydrastep is...

Flexible:

- Modular system to match requirements
- Choice of 8 to 32 electrode resolution
- Multiple remote displays
- Up to 16 trips/alarms operable at selected water levels

Exceptionally reliable:

- Electrodes continuously monitored for open or short circuit condition
- Fault indication on all displays
- Multi-segment LEDs provide built-in redundancy
- All signal path wiring continuously monitored
- Dual independent power supplies provide fail operational condition
- No junction boxes required - fully tested spliced cable as standard

Cost effective:

- Zero maintenance - fit and forget
- No nuisance trips, no lost revenue
- No missed incidents
- Approved by insurance companies



Water detection and level measurement

Modern boilers are designed to provide clean dry steam. Detection of incorrect water level in the drum is essential: too high a level can give wet steam, leading to turbine blade erosion, and if the level is too low, the boiler tubes can overheat, with the danger of explosion. All national legislatures require indication of water level in steam generating

plant, and drum level indication in the control room is absolutely necessary. Conversely, however, false alarms leading to plant shutdown and loss of revenue are also highly undesirable.

Hydrastep offers exceptional levels of security. All measurements are interpreted as water, steam or contamination. Both short and open circuit conditions are detected and indicated as faults. An independent report by Factory Mutual Research concluded that the probability of Hydrastep missing a trip condition is less than 1 in 3,000,000,000, and that nuisance trips will be less than 1 in 10⁷.

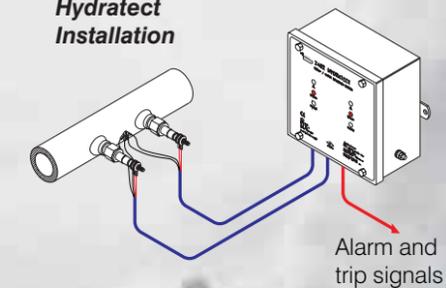
Hydrastep combines optimum safety indication with virtually no risk of false alarms.

2462 Hydratect

Steam/Water Detection System

The Hydratect Electronic Water Detection system is designed as an electronic alternative to conventional water level switches on steam raising plant. It can be used in a wide variety of situations wherever the detection of water or steam is vital for safe and efficient operation. Designed to use the same water or steam detection system as Hydrastep, Hydratect provides much higher levels of reliability than conventional devices, and can be used in conjunction with Hydrastep level detection for ultimate protection. Hydratect provides local indication and configurable alarm / trip outputs.

Hydratect Installation



The 2462 Hydratect has been designed for:

- fault tolerance
- fail-safe operation
- fully validated trips
- detection of electrode contamination
- detection of open circuit electrode connections
- detection of faulty ground connections
- operation with either a two part electrode or a three part self-monitoring electrode

The 2462:

- makes routine testing unnecessary
- conforms to all existing standards and legislation
- continuously verifies measurement integrity
- is the most economical solution for all installations.



Electrodes

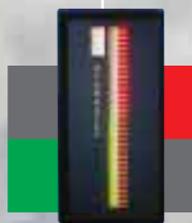
Hydrastep by step by step...



Water column



Electronics and local display



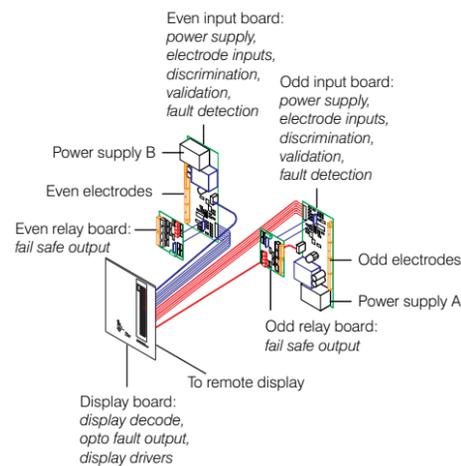
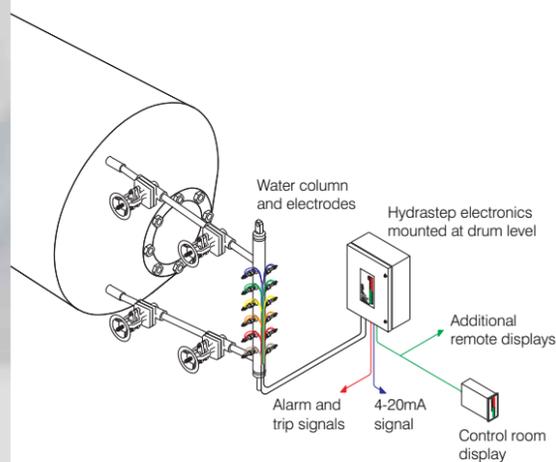
Remote displays

Two interleaved vertical rows of electrodes are installed in a water column attached to the boiler and usually aligned so that half the electrodes are above the normal water level. The water column is attached to the boiler via steam and water connections, and may be isolated from the boiler by isolation valves.

Electrodes from each side of the column are connected to the electronics unit by separate cables. Two separate input boards, each powered by its own power supply, measure the signal from each electrode and feed alternate segments of the display. This arrangement provides redundancy against failure in any part of the system. Up to 16 alarm relay outputs (dependent on the number of relay boards installed) can be utilized to operate trips or control audible, visual or other alarm indication. Each relay can be set to operate at any water level. For example, alarms could be set to give outputs on high-high, high, low and low-low levels, with trips on the high-high and low-low levels.

The electronics unit performs a resistance measurement between the insulated tip of each electrode and the wall of the water column. The resistance measured in water is substantially less than that measured in steam. The presence or absence of water is sensed at each point and the level of water is indicated. Fault conditions are also shown on the display.

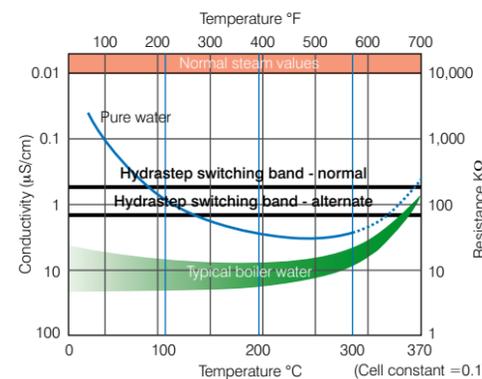
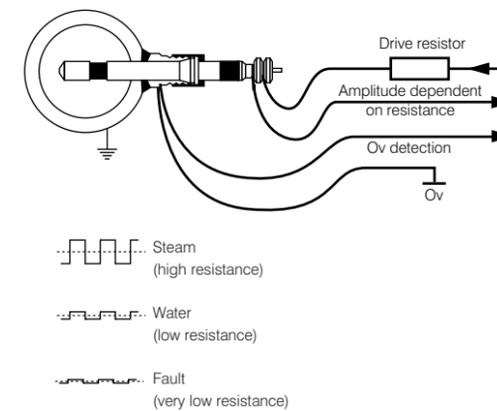
Remote display units are available for control room indication of level. All functions of the main display unit are repeated on the remote display, including fault indication. Up to six remote displays can be installed.



Operation

Two wires are connected to each electrode, one for the signal drive and one for the signal return. A low frequency square wave is used to drive the electrodes through drive resistors. Additional wires are used for the ground connection.

When the electrode is in steam a high resistance to ground (insert wall) is presented, and therefore a large signal is returned. When the electrode is in water a low resistance to ground is presented and therefore a small signal is returned. If no signal is returned or only a very small amplitude is returned then either a short circuit to ground is present or a wire has been broken or disconnected. If a ground connection becomes broken or disconnected then a large signal will be returned (equivalent to steam) and a separate circuit detects the broken or disconnected wire.



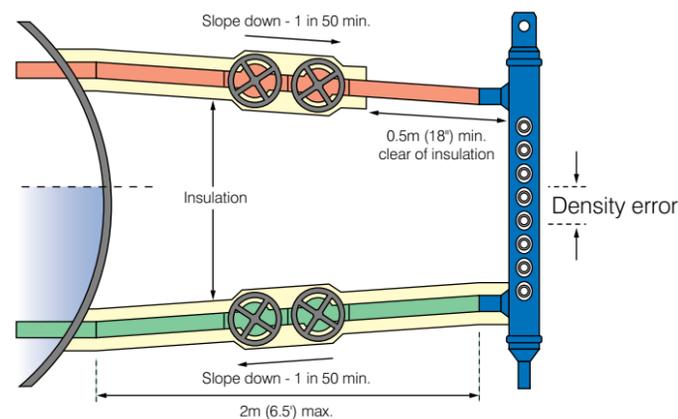
...by step.

Density Error

All side arm level measuring systems experience an effect called density error. Errors can be as much as 150mm (6in). Correct installation of the Hydrastep system reduces this error to less than 20mm (0.8in) - well below that obtainable with most other side arm systems.

Density error occurs because temperature loss causes water in the measurement system to be cooler than the water in the drum or vessel. Since cooler water has greater density a depression of the water in the side arm occurs.

Density error is dependent on both water level and operating conditions, so that simply offsetting the water column cannot compensate for density error. Correct installation of the Hydrastep system (see diagram) reduces the density error to the smallest possible by minimising the difference in temperature between the water column and the drum. Partially insulating the steam leg encourages condensation which transfers latent heat from the steam to the water in the water column. Loss of heat from the water leg is prevented by correct insulation. Such a scheme is not practical with other side arm systems where condensate flow would create flooding or saturation and therefore incorrect level indication.



Typical installation

For optimum performance, and to minimize density error, Hydrastep water columns should be installed as shown here. For columns longer than 1m. (3'3"), it may be necessary to insulate the column itself.



Hydrastep

water level columns

The Hydrastep water level columns are designed and manufactured to match the reliability of the rest of the Hydrastep system. They offer plant operators the ideal answer for water level measurement on both HRSG drums and feedwater heaters.

All design calculations, manufacturing and test are carried out to ASME 'Boiler and Pressure Vessel Code' and B31.1 Power Piping Code. In addition, columns can optionally be provided with full certification to customers requirements.

General

ASME B31.1 design code
Custom manufactured
Stainless steel covers

Low Pressure Water Level Columns

Design Pressure: 120 bar (1740 psi)
Design temperature: 343°C (650°F)
Threaded electrode fixing
Helicoil protected threads
Metaflex gasket seal
25mm (1") Sch.80 SA106 connections

High Pressure Water Level Columns

Design Pressure: 210 bar (3045 psi)
Design temperature: 370°C (698°F)
Wadlock-style electrode fixing
Metal to metal pressure seal
25mm (1") Sch 160 SA106 connections

Supercritical Pressure Columns

Solartron water columns and electrodes can be specified for supercritical pressures and temperatures. This means that level indication is provided during subcritical operation and the need for valving off when the boiler goes supercritical is eliminated.

Design Pressure: 300 bar (4350 psi)
Design temperature: 560°C (1040°F)
Wadlock-style electrode
25mm (1") Sch 160 SA106 connections



Electrodes for Hydrastep and Hydratect...

A selection of electrode types are available for pressures up to 300 bar (4350 psi) at 560°C (1040°F). Electrodes are available in two basic body styles. The low pressure type (up to 120 bar) has a threaded style fitting; the high pressure type (up to 300 bar) uses a Wadelock fitting. A full list of electrodes is given on page 11.



Low Pressure (up to 120 bar)

- Choice of PTFE or ceramic insulator
- Threaded style fitting
- Metaflex gasket seal



High Pressure (up to 300 bar)

- Choice of insulators
- Wadelock (Swagelok) style fitting
- Metal to metal seal

Electrode Cables

At drum level, steam generating plant has ambient conditions which are hot and humid and in coal and oil fired plants there are often sulphurous fumes present. This environment adversely affects crimped copper cables, with the formation of copper sulphate. In addition, the temperature at the screw connection to the electrode can exceed the maximum operating temperature of PVC insulation used on copper cables. To overcome these problems, pure nickel conductors with PTFE insulation can be used.

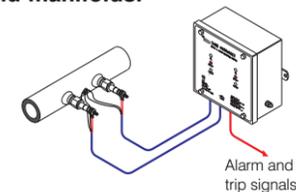
However, PTFE insulated cable is expensive and is only required in the immediate vicinity of the drum. The cables supplied with the Hydrastep system have a 2m. (6'6") tail of PTFE covered nickel cable, joined to the required length of PVC covered copper. The junction between the two cables is by 'High Performance Environment Resistant Sealed Crimp Splice', to meet the requirements of MIL-S-81824, providing a join of the highest possible integrity. (More information, with detailed specification, is available on request.)

In applications where a junction box is preferred, this can be supplied with the appropriate cables.



Hydratect

Hydratect 2462 is a two channel unit designed to operate with all existing Hydrastep and Hydratect electrodes and manifolds.



The system consists of electrodes, an electronics unit and a manifold or water column. Alternatively, inserts can be fitted directly into existing pipework. Hydratect is a fault detection system designed for maximum reliability. At installation, each electrode is specified as being either normally in steam or normally in water. Under normal operating conditions, Hydratect's alarm/trip relays remain energized, and no alarm is triggered. An alarm/trip output is given if:

- the electrode detects a 'not normal' condition
- a fault occurs within the Hydratect system or associated wiring
- power to the Hydratect system fails

'Steam normal' is used for high water level detection in steam drums, feedheaters and in turbine water induction prevention systems (TWIPS) on steam lines.

'Water normal' is used for low water level detection.

Hydratect and Hydrastep

For ultimate protection, Hydratect and Hydrastep can be combined in a single column.

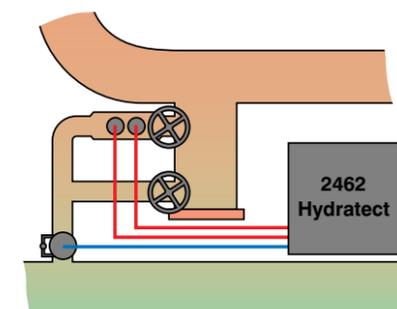
Typical applications

Steam Normal

- Turbine water induction prevention
- Steam line drain control
- Boiler water high level protection
- Stator winding cooling circuits

Water normal

- Feedheater boiler low level protection
- Dearator level protection



Turbine Water Induction Protection

A Hydratect Level Switch installed on the drain pot in the super-heated steam line will detect the level of condensed water in the pot. A single electrode can be used, but for better protection a two electrode, dual power supply system ensures trouble free, fault tolerant water detection.

For site fabrication pre-threaded inserts are available for welding into standard pipework. The insert is designed to maintain the integrity of the basic pipe



Electrode



Insert



Manifold

1 to 4 point Manifold Custom manifolds can be supplied for 1 to 4 points



Electronics and readout



2468

Hydrastep Electronic Gauging System

Electrode channels: 8 to 32, in pairs
 Water/steam threshold: 0.6µS/cm (normal) or 1.6µS/cm (alternate) depending on water purity
 Electrode cable length: 3m(10'), 10m(33'), 18m(60'), 30m(98')
 Fault detection: Electrode connection open circuit
 Short circuit to ground (selectable): >100µS
 >300µS disabled

Channel fault indication: Flashing display segment
 General fault indication: Amber LED

Local display: Red/Green bar graph, 32 LED segments
 Display blanking from the bottom with less than 32 electrodes in use

Outputs:

Drive to remote displays, maximum 6 units
 Opto-isolated fault output

Analogue output (proportional to water level):

Range: 0-20mA or 4-20mA, forward or reverse
 Accuracy: ±0.2mA
 Drive capability: 600Ω at nominal supply voltage
 500Ω at minimum supply voltage

Optional Output Boards (for alarm indication)

Number of output boards: 0 to 4 (max.)

Relay board 24680504C

Relays: Four independent change-over
 Relay contact rating: ac dc
 Maximum voltage: 250V 125V
 Maximum current: 8A 8A
 Maximum switching power: 1500VA 240W (<30V) Type N safety
 65W (<60V) 5A at 12Vdc
 25W (<125V) 100mA at 30Vdc
 20mA at 125Vdc

Delayed relay board 24680509B

Specification as 24680504C above

Delay range 0 to 25s ± 1s

Opto-coupled board 24680505A

Solid state relays: Four independent outputs
 Rating: 30V dc, 1A
 Maximum voltage drop: 1.1V @ 1A
 Maximum leakage current: 1mA @ 30Vdc

Power Supplies

Power supply (ac): 94V to 130V or 187V to 256V
 48Hz to 65Hz
 60VA maximum
 Power supply (dc): 20V to 40V negative ground or isolated

General

Operating temperature: -20°C to +70°C (-4°F to 158°F)
 Relative humidity: up to 100%

Enclosure: Zinc sprayed mild steel with epoxy powder coating
 Wall mounting (four point)
 IP65 / NEMA4X
 400mm high x 300mm wide x 163mm deep
 (15.75" x 11.81" x 6.42")

Weight 12kg (26.4lb)

Safety:

Approved to: Ex N IIC T4
 BS EN 61010-1: 1993
 EMC: TCF950907

Remote Displays

Indication: Red/Green bargraph, 32 LED segments
 Power Supply: From 2468 unit (1 display only)
 Local power for additional displays: 20V to 54V dc, 240mA

2468 3B

Case style: Panel mounted
 Dimensions: 144mm x 72mm x 200mm deep (5.67" x 2.38" x 7.87")
 Panel cutout: 137.5mm x 66mm (5.41" x 2.60")

2468 3C

Case style: Panel mounted
 Dimensions: 192mm x 96mm x 209mm deep (7.56" x 3.78" x 8.23")
 Panel cutout: 186mm x 92mm (7.32" x 3.62")

2468 3D

Case style: Rugged enclosure, IP65/NEMA 4X
 Dimensions: 302mm x 186mm x 175mm deep (11.89" x 7.32" x 6.89")

Water Level Columns

Parameter	LP Rectangular Section	HP Series 3	HP Super 3
Design Pressure	120 bar: 1740 psi	210 bar: 3045 psi	300 bar: 4350 psi
Test Pressure	180 bar: 2610 psi	315 bar: 4567 psi	450 bar: 6525 psi
Design Temp.	343°C: 650°F	370°C: 698°F	560°C: 1040°F
Design Code	ASME B31.1	ASME B31.1	ASME B31.1
Protective Covers	18 SWG St. St. (17 AWG St. St.)	18 SWG St. St. (17 AWG St. St.)	18 SWG St. St. (17 AWG St. St.)
Gross Weight*	12kg (26.5lb)	17kg (37.5lb)	17kg (37.5lb)
Electrode Types	459600602 or 459600802	2467 81Z or 2467 82A or 2467 84A	2467 81A or 2467 84A

*Typical (610mm (24") steam/water range, 12 port, with electrodes and covers

2462

Hydratect steam / water detection system

Electrode channels: Two
 Water / steam threshold: 0.6µS/cm (normal) or 1.6µS/cm (alternate) depending on water purity
 Electrode cable length: 3m (10ft), 10m (33ft), 18m (60ft), 30m (98ft)
 Fault detection: Electrode connection open circuit
 Short circuit to ground (selectable): >100µS
 >300µS disabled

Indicators: One Red LED for indication of Steam
 One Green LED for indication of Water
 One Amber LED for indication of Fault

Status relay output (one per channel):

Modes: Water normal: Energized in water
 Steam normal: Energized in steam
 Contacts: Separate normally open and normally closed
 Relay contact rating: ac dc
 Maximum voltage: 250V 125V
 Maximum current: 8A 8A
 Maximum switching power: 1500VA 240W (<30V)
 (resistive load) 65W (<60V)
 25W (<125V)

Opto-coupled:
 Output rating "off": 30V dc max, leakage <1mA
 Output rating "on": 1A dc, voltage <1.1V @ 1A

Fault relay output (one per channel):

Energized during normal operation (fail-safe)
Specification as status relay above

Power supply (ac): 94V to 130V or 187V to 256V
 48Hz to 65Hz
 2 x 10VA maximum
 Power supply (dc): 20V to 60V

Operating temperature: -20°C to +70°C (-4°F to 158°F)
 Relative humidity: up to 100%
 Enclosure: 190mm x 190mm x 90mm deep
 (7.48" x 7.48" x 3.54")
 Stainless steel grade 304
 Wall mounting (two point)
 Finish - natural
 IP65 / NEMA4X

Manifolds

High and Low pressure specific

1 to 4 ports
 Design on application



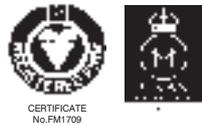
Electrodes

Part No.	Style	Material	Max Press bar (psi)	Max Temp °C (°F)	pH range
459600802	Threaded L.P. Col.	PTFE	50 (725)	260 (500)	11 to 13.5
459600602	Threaded L.P. Col.	Zircona	120 (1740)	370 (698)	7 to 11
2467 82A	Wadlock H.P. Col.	PTFE	50 (725)	260 (500)	11 to 13.5
2467 84A	Wadlock H.P. Col.	Ceramic PTFE coated	300 (4350)	260 (500)	11 to 13.5
2467 81A	Wadlock H.P. Col.	Ceramic	300 (4350)	560 (1040)	7 to 11
2467 81Z	.	Zircona	210 (345)	370 (698)	7 to 11



Solartron has been a market leader in supplying precision measurement solutions for the power, oil, gas, rail, aerospace and process industries for 50 years.

Part of the Roxboro Group PLC, Solartron manufactures a range of electronic level gauging systems, data acquisition products, laboratory instrumentation and density and viscosity transducers which have a global reputation for excellence in performance, reliability and support. Solartron's Quality System is approved to BS EN 9001: 1994, and our Calibration Laboratories are certified by NAMAS.



All our products carry the **CE** mark, showing that they are fully compatible with EC Directive 89/336/EEC.

A world-wide network of Sales and Service Centers is committed to ensuring that our customers enjoy the maximum benefit from all their instrumentation. Services available include installation, commissioning, maintenance, repair and calibration of instruments and systems. Solartron is supported by a network of over 100 agents and distributors for countries where there is no direct representation.

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